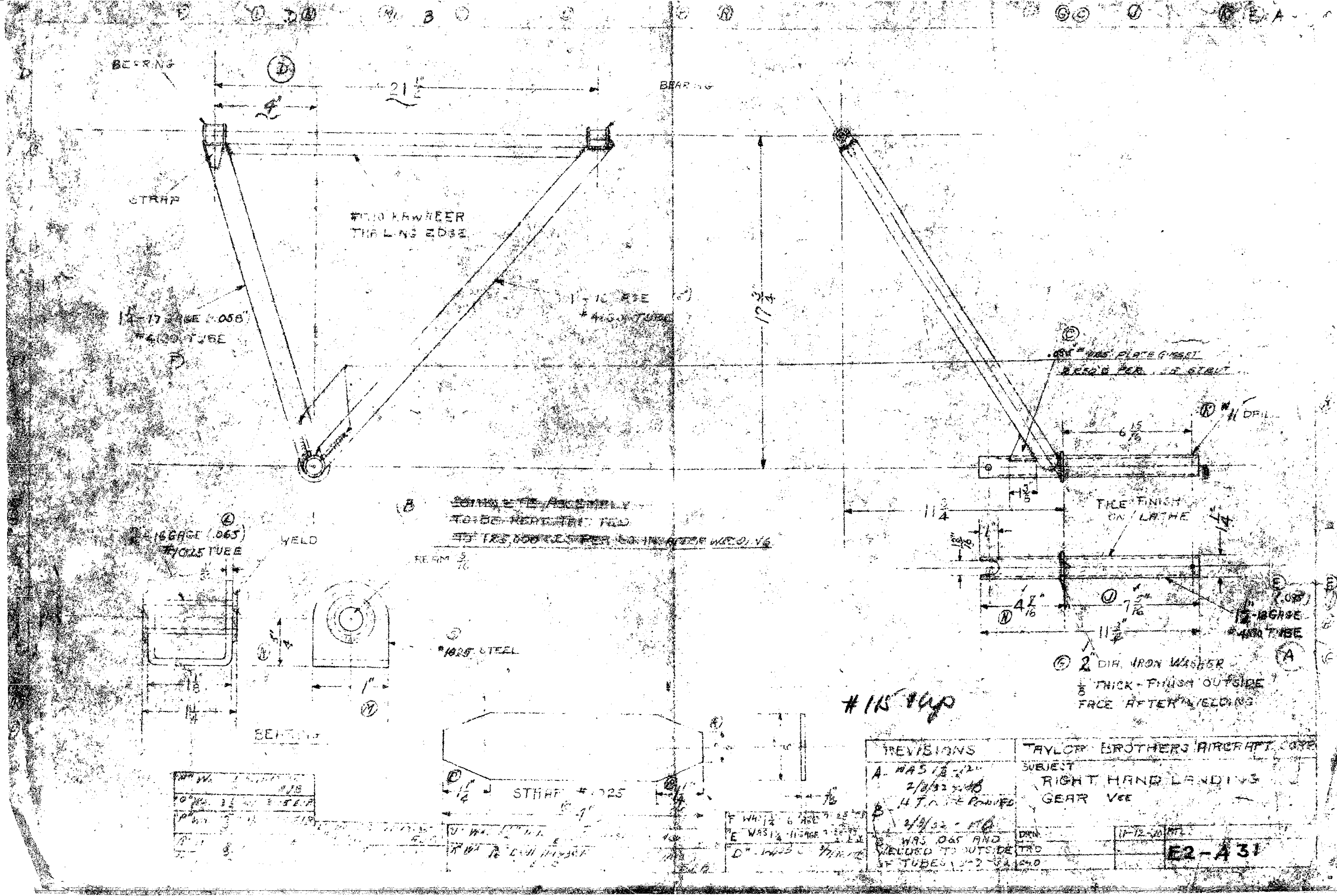
BEARING
D
21 1/2"
4"
STRAP
#010 KAWNEER
TRAILING EDGE
1 1/4" - 17 GAGE (.058")
#4130 TUBE
F
1 1/4" - 16 GAGE
#4130 TUBE
17 3/4
BEARING
C
.090" PLATE GUSSET
B
~~COMPLETE ASSEMBLY~~
~~TO BE HEAT TREATED~~
~~TO 125,000 LBS PER SQ IN~~ AFTER WELDING
WELD
1 1/4" 16 GAGE (.065)
#1025 TUBE
REAM 5/16
#1025 STEEL
1"
M
1 1/8
1 1/4
BEARING
6 15/16
K #11 DRILL
1 3/8
11 3/4
TIE FINISH ON LATHE
1/4
4 7/16
H
J
7 5/16
11 3/4
1 1/4" - 18 GAGE (.049)
#4130 TUBE
E
A
5 2" DIA. IRON WASHER
1/8 THICK - FLUSH OUTSIDE
FACE AFTER WELDING
STRAP #.025
1 1/4
1/16
F WAS 1 1/4 16 GAGE
E WAS 1 1/4 17 GAGE
D" WAS

#115 Typ

REVISIONS	TAYLOR BROTHERS AIRCRAFT CORP
A. WAS 1/2 x 1/2 2/8/32 x MB 4 T.A. WE POWERED	SUBJECT RIGHT HAND LANDING GEAR VEE
B 2/9/32 - MB WAS .065 AND WELDED TO OUTSIDE OF TUBES	DRN TRD CKD
	11-12-31 NO. E2-A31